

DEHUMIDIFICATION: Pharmaceutical Facilities



Meeting Tough Demands

Pharmaceutical facilities are among the most demanding environments for dehumidification as they typically house laboratory and manufacturing areas, both with challenging humidity control requirements. Pharmaceutical research labs alone require extremely high volumes of outdoor ventilation air, resulting in dehumidification loads of up to 10-times that of typical commercial applications. It is the job of the outdoor air system to minimize occupant exposure to particles and gases through the generous use of ventilation air and ducting that air away from contamination sources. With the introduction of these large outside air volumes into the laboratory environment, humidity needs to be removed with high efficiency and reliability. The manufacture of Bulk Pharmaceutical Chemicals also requires particular attention to humidity control where performance and trouble-free operation cannot be sacrificed.

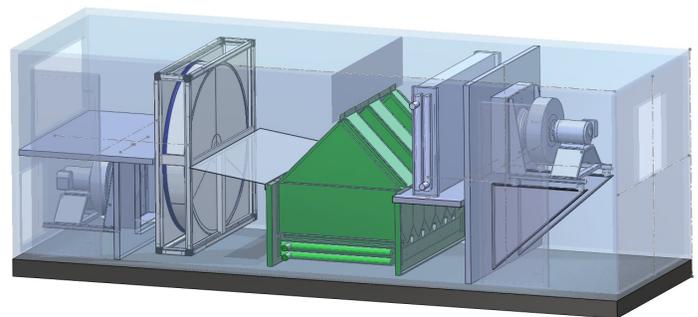
Nautica Air Systems answers these demands with our simple yet highly efficient MSP[®] dehumidification technology that employs no moving parts in the air stream. Our energy efficiency beats that of both desiccant wheel and heat-pipe technology, through the use of patented Multiple Small Plate design. In addition, desiccant wheels are subject to breakdown and heat-pipe efficiency degrades significantly with lower temperature differences. MSP[®] heat transfer performance remains consistent, and significantly higher than that of heat-pipe technology (over 80% for MSP, vs. under 40% for heat-pipe).

Environments requiring precise temperature control can also benefit by using a dehumidification system by removing the latent load from ventilation air. The sensible temperature controls coils can then operate much more predictably, not being subject to wide variations in sensible load due to outside air humidity.

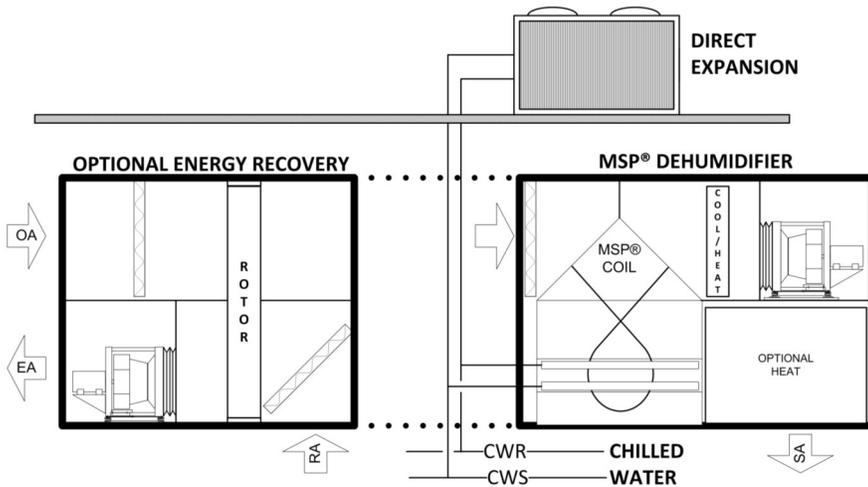
With long operating hours, large outdoor air volume requirements, and air handling system reliability of primary concern, pharmaceutical applications are best addressed using Nautica Air Systems dehumidification equipment.

▶ Key Benefits & Features

- **Reliable** Simple Technology, No Moving Parts, Low Maintenance, Direct Drive Fans
- **Performs** Delivers consistent low dew-point temperatures
- **Sanitary** Full Draining, No Standing Water
- **Efficient** Cuts dehumidification operating costs by up to 50%
- **Fast ROI** Lower capital costs, Competitively priced
- **Versatile** Chilled Water and Refrigerant units
- **Advanced** Single unit provides dehumidification, sensible cooling, heating and ventilation air
- **Flexible** Horizontal, Vertical and Modular configurations for uses with space or access issues.
- **Cutting-edge-Control systems**



MSP® Dehumidifying Air Handler With Optional Energy Recovery



DE, Dehumidification with Energy Recovery

Optional ERV section consisting of an enthalpy rotor and exhaust fan, coupled with the MSP® dehumidification coil. This combined unit represents a highly efficient DOAS solution. Options for aluminum or enthalpy plates ERV sections provide a complete solution with no moving parts in the air stream.

DH/DV Dehumidification Only

The MSP® dehumidification coil is configured as a standalone unit with optional post heating and cooling for sensible control. The MSP® coil has the advantage of using either chilled water on premise or refrigerant using 3rd part condensing unit. Plenum direct drive fans are used with VFDs.

Feature Highlights

High Efficiency

Cuts dehumidification operating costs by up to 50%

Low Maintenance

Direct Drive Fans • No belts and pulleys to adjust
Dehumidification with no moving parts

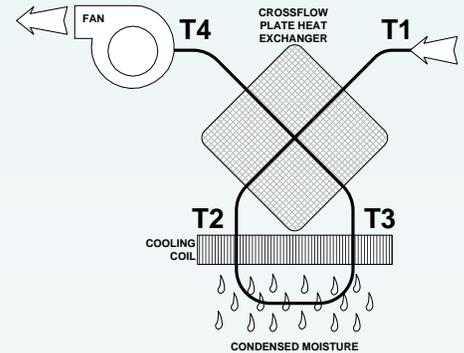
Versatile

Horizontal or Vertical installations available using chilled water or refrigerant

Sanitary

Full Draining, no standing water

ABOUT MSP® DEHUMIDIFICATION TECHNOLOGY



STEP 1 Warm, humid incoming air (T1) flows through the first pass of the plate type air-to-air heat exchangers for pre-cooling and initial dehumidification. This is accomplished by regenerative thermal exchange with the cooler air that is leaving the heat exchanger. (see step 3)

Advantage: Pre-cooling and dehumidification by regenerative thermal exchange are "free" and involve no additional equipment.

STEP 2 Pre-cooled air (T2) then passes twice over conventional cooling coils for final cooling and dehumidification.

Advantage: Pre-cooled and pre-dehumidified air can be treated much more efficiently, using smaller compressors that require as little as one-half the power.

STEP 3 The cool, dehumidified air (T3) is then drawn back through the opposite side of the heat exchanger where it absorbs some heat from incoming air (see step 1) and continues on to the building's HVAC system.

Advantage: No heating coil—and no energy penalty—needed to reheat the dehumidified air before it enters the conditioned environment.



Phones: 631-440-4084
Fax: 631-980.7607

info@nauticaairsystems.com
www.nauticaairsystems.com